Acoustic panels

decustik®

Acoustic and decorative panels

decustik®

Manufacturers of acoustic and decorative panel systems for interior architecture since 1982.

Decustik designs and manufactures acoustic and decorative panels for walls, ceilings and furniture for auditoriums, theatres, restaurants, hotels, and all kind of interior projects with specific technical and design requirements.

Comfort criteria and building regulations stipulate an optimum reverberation coefficient for every kind of space, which is measured in seconds.
This coefficient corresponds to the time taken by a sound to decay.
Reverberation is the constant, irritating echo that makes it difficult to communicate and reduces the level of acoustic comfort.
Reverberation can be controlled through the correct use of our products.
Our technical team is at your disposal to study and define the solution that best suits the basic requirements of your project. The acoustic behaviour of a room can have an influence on the comfort, performance and quality of a space. This is why it is worth analysing the acoustics of a space and taking appropriate measures.

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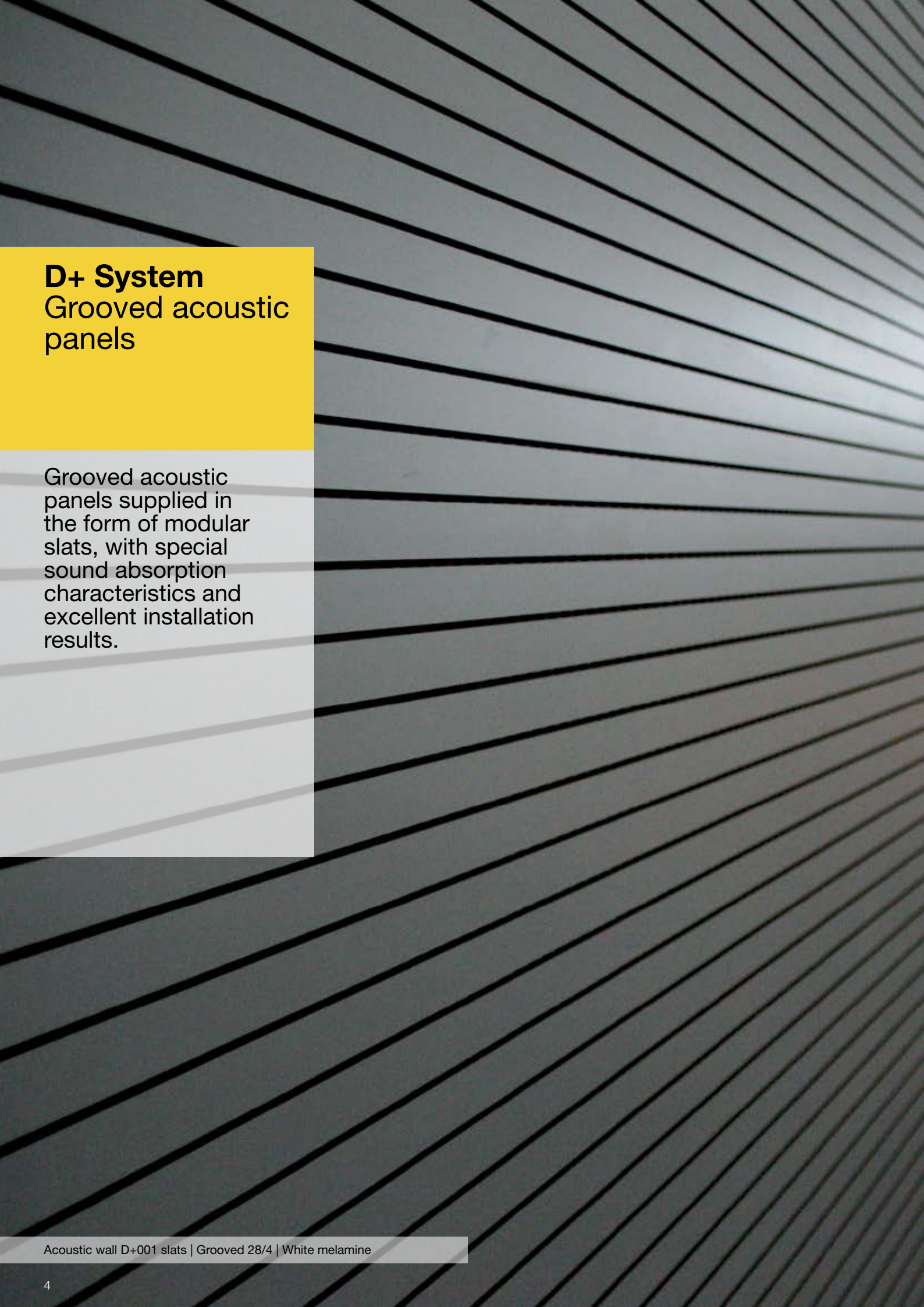


D+ System Grooved acoustic panels

Grooved acoustic panels supplied in the form of modular slats, with special sound absorption characteristics and excellent installation results.

Acoustic wall D+001 slats | Grooved 28/4 | White melamine

Acoustic ceiling D+002 slats | Grooved 14/2 | Beech wood veneer

D+007 | Grooved 29/3 | Oak melamine

D+007 | Grooved 29/3 | Oak melamine

D+ special 61/3 | White melamine

D+007 | Grooved 29/3 | Steemed Beech melamine

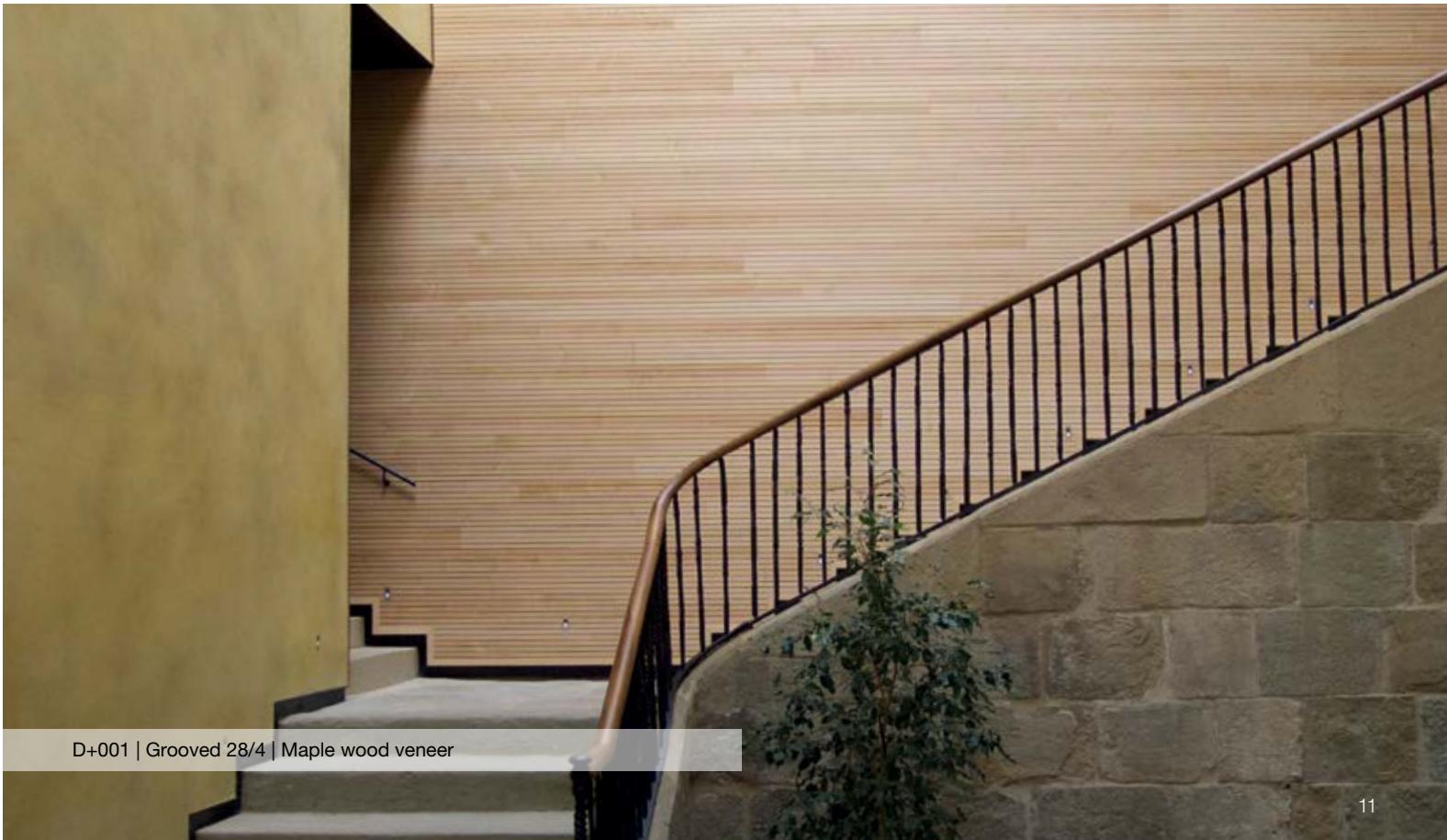
D+007 | Grooved 29/3 | White lacquered

D+007_00 | Grooved 29/3 | White melamine

D+002 square format | Grooved 14/2 | Beech wood veneer

D+007 | Grooved 29/3 | Beech melamine over black MDF + Degrafik image

D+002 | Grooved 14/2 | Straight grain Natural Oak wood veneer



D+001 | Grooved 28/4 | Maple wood veneer

D+ System

Grooved slat system. Excellent acoustic properties. Attractive and modern design. Easy installation. For walls and ceilings.

Dimensions: standard slats measure 2430x128 mm and 16 mm thick. This same grooved design can also be manufactured on panels of 2400x1200, 2400x600, 1200x1200, 1200x600, 600x600 and other special dimensions.

Installation system: various installation possibilities over wooden battens or metal profiles, with clips or directly attached to the structure. In order to obtain an optimum absorption coefficient, it is necessary to leave a space of at least 30 mm between the back of the panels and the wall, filled with mineral fibre with a density between 30 and 40 kg/m^3.

Materials and finishes: manufactured on MDF, our panels can be finished with a wide range of wood veneer species, RAL or NCS lacquers, laminates or melamine designs. The acoustic panels can also be produced with coloured fibreboard or plywood boards. We also supply accessories to improve the finishes of installations (decorative panels, skirting boards, corner pieces, trims, etc.).

Images on D+: we can reproduce images and personalised patterns on the grooved panels by changing the thickness of the machined lines, with highly personalised decorative results.

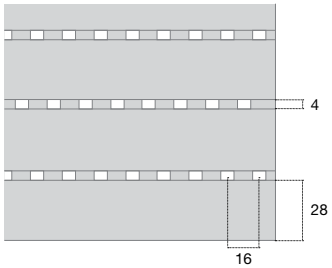
Important: on walls with light-coloured wood finishes such as Maple, Beech or light-toned lacquered finishes, it is recommended to use D+002, D+007 and D+009 models in order to avoid undesirable optical effects.

D+001

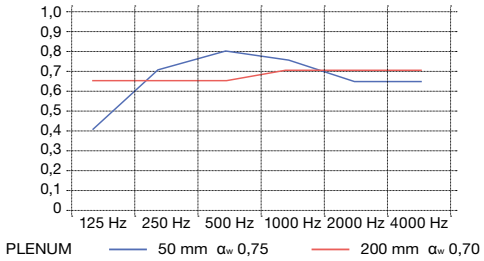
CHARACTERISTICS

Groove	28 / 4
Hole diameter	10 mm
Spacing	16 mm
Perforated area	7,6 %
Thickness	16 mm
Class	C

DIMENSIONS



ACOUSTICS

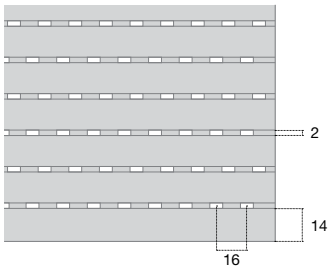


D+002

CHARACTERISTICS

Groove	14 / 2
Hole diameter	10 mm
Spacing	16 mm
Perforated area	7,7 %
Thickness	16 mm
Class	A

DIMENSIONS



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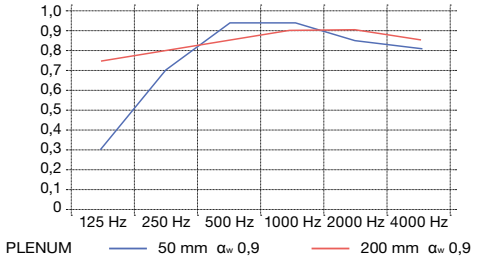
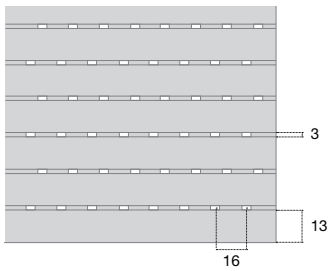


D+003

CHARACTERISTICS

Groove	13 / 3
Hole diameter	10 mm
Spacing	16 mm
Perforated area	11,5 %
Thickness	16 mm
Class	A

DIMENSIONS



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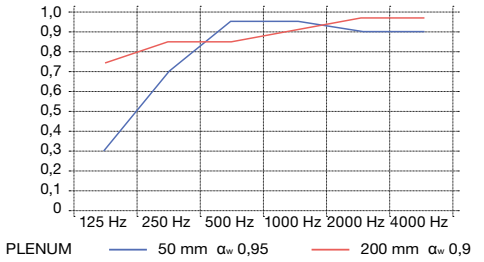
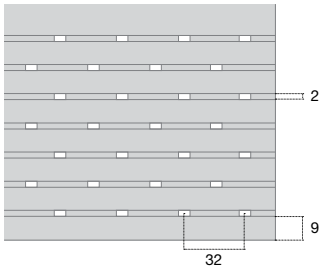


D+004

CHARACTERISTICS

Groove	9 / 2
Hole diameter	10 mm
Spacing	32 mm
Perforated area	5,2 %
Thickness	16 mm
Class	C

DIMENSIONS



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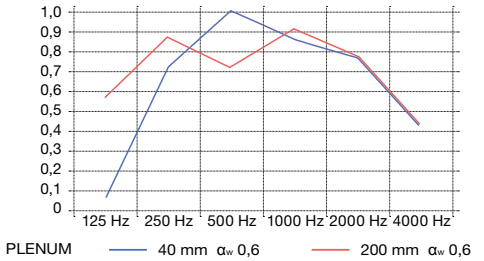
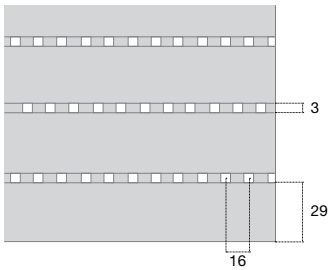


D+007

CHARACTERISTICS

Groove	29 / 3
Hole diameter	8 mm
Spacing	16 mm
Perforated area	4,7 %
Thickness	16 mm
Class	C

DIMENSIONS



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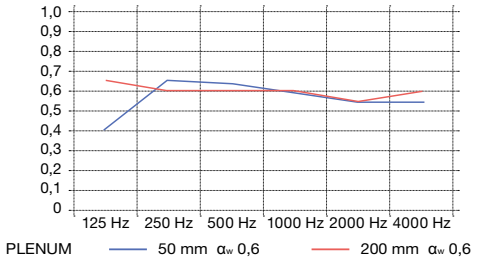
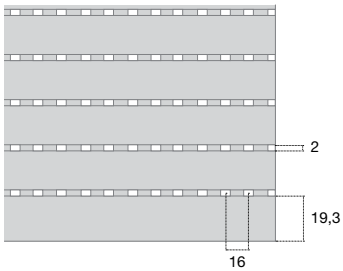


D+009

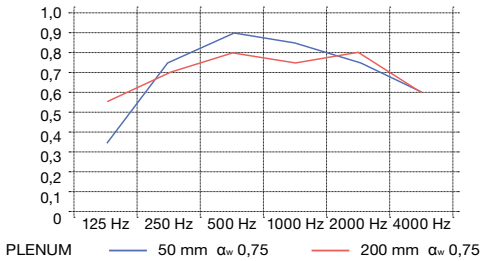
CHARACTERISTICS

Groove	19,3 / 2
Hole diameter	10 mm
Spacing	16 mm
Perforated area	6,2 %
Thickness	16 mm
Class	C

DIMENSIONS



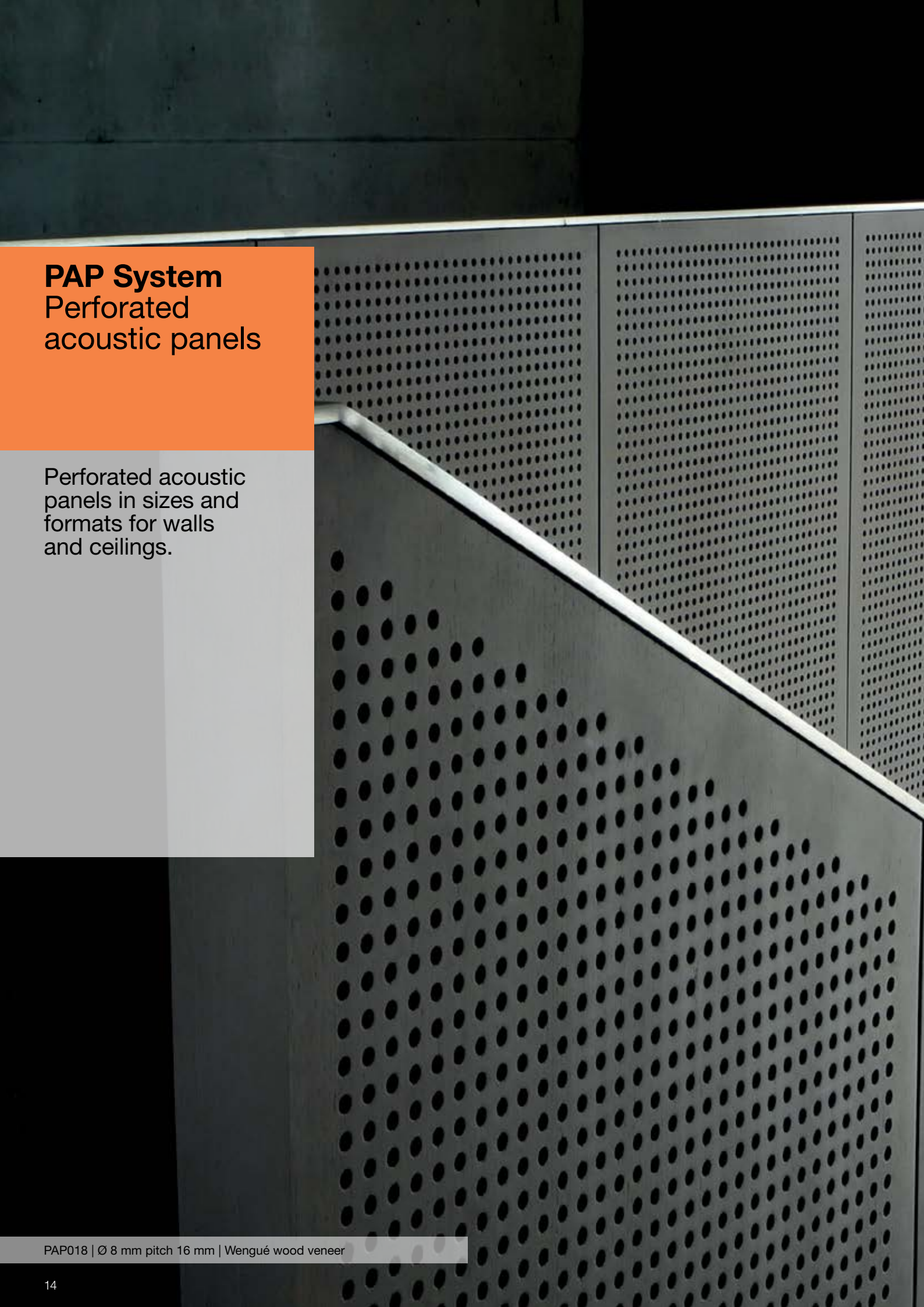
ACOUSTICS



*More models available on our website: **www.decustik.com**

PAP System Perforated acoustic panels

Perforated acoustic panels in sizes and formats for walls and ceilings.



PAP018 | Ø 8 mm pitch 16 mm | Wengué wood veneer

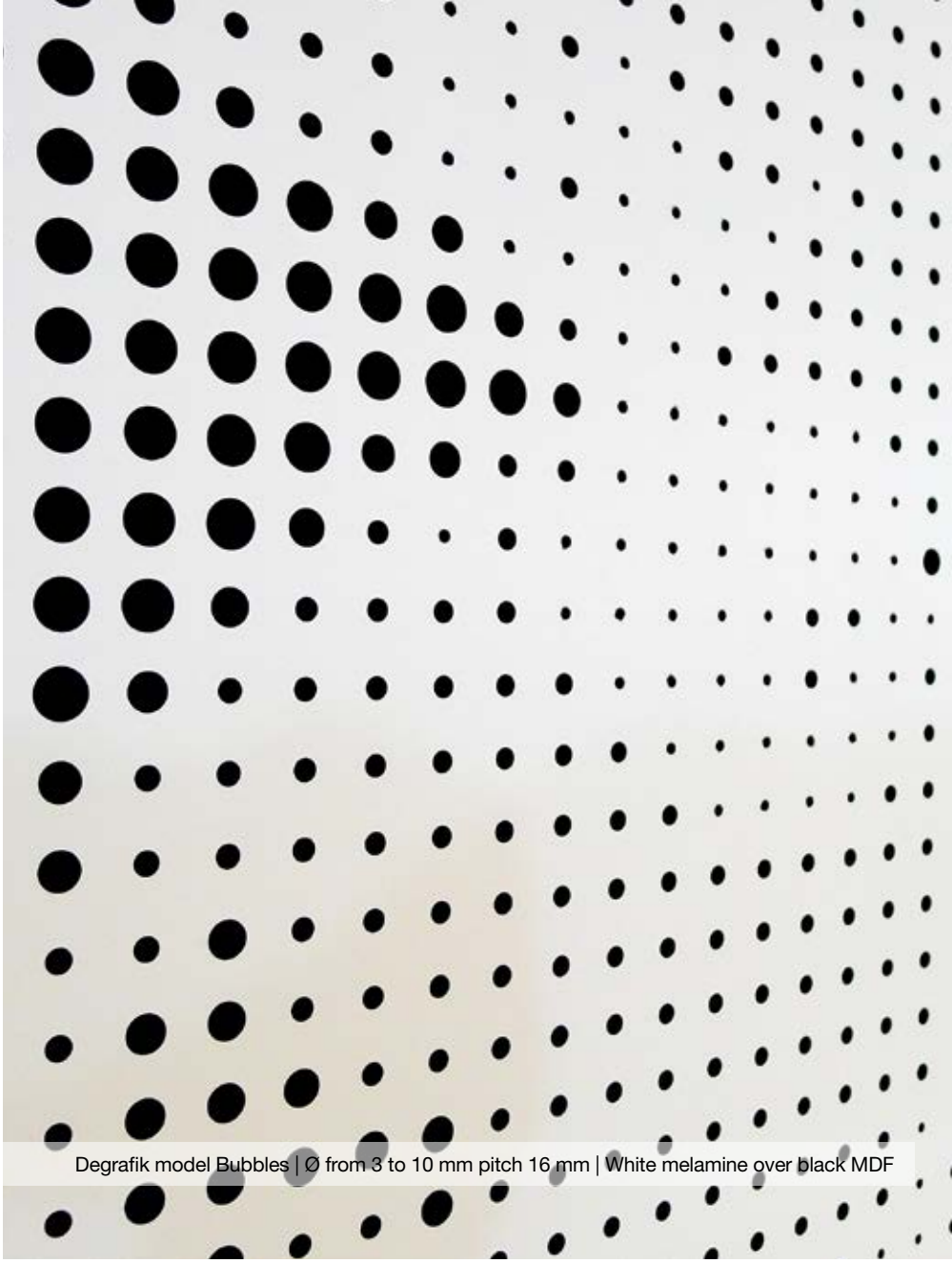
PAP035 | Ø 5 mm pitch 32 mm | Beech wood veneer

PAP018 | Ø 8 mm pitch 16 mm | Maple wood veneer

PAP018 | Ø 8 mm pitch 16 mm | Maple wood veneer

Degrafik model Bubbles | Ø from 3 to 10 mm pitch 16 mm | White melamine over black MDF

PAP028 | Ø 8 mm pitch 16 mm staggered | Decorative laminate | White decorative panel SOLC X2 above

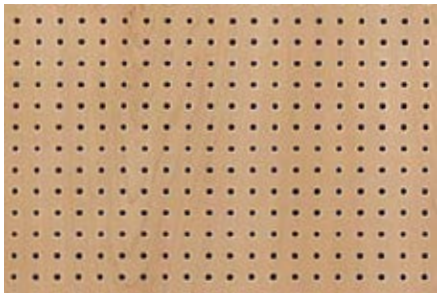


Degrafik model Bubbles | Ø from 3 to 10 mm pitch 16 mm | White melamine over black MDF

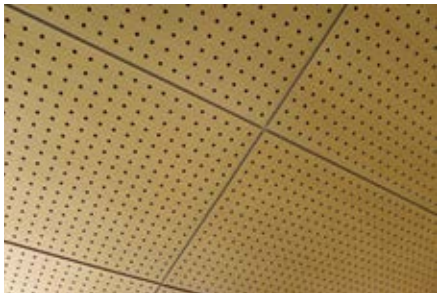
PAP028 | Ø 8 mm pitch 16 mm staggered | Decorative laminate

PAP System

Perforated acoustic panel system. Good acoustic absorption. Large range of perforation options. The level of acoustic absorption varies according to the type of perforation.

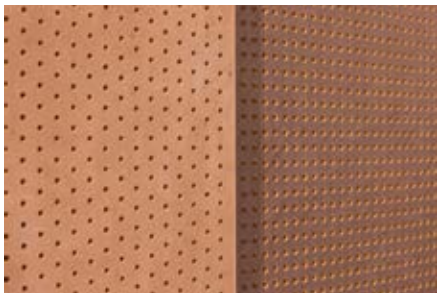


Dimensions: the standard dimensions are 2400x1200, 2400x600, 2400x300, 1200x600 and 600x600, with a thickness of 16 and 12 mm. In general, a thickness of 16 mm is used on walls for greater strength and 12 mm on ceilings to reduce weight.



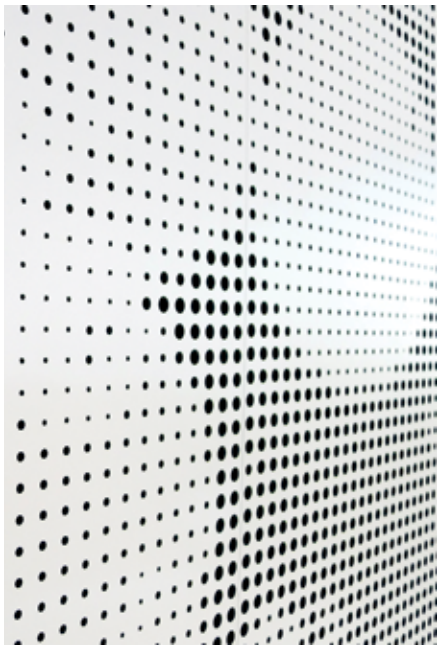
Installation systems: different mounting posibilities for both walls and ceilings. For walls, we generally use hanging profile systems attached behind the panels and with perimetral grooves and tongues to facilitate installation. For ceilings, we manufacture our panels adapted to all hanging systems existing on the market.

Materials and finishes: manufactured on MDF, our panels can be finished with a wide range of wood veneer species, RAL or NCS lacquers, laminates or melamine designs. The acoustic panels can also be produced with coloured fibreboard or plywood boards.



Perforation characteristics: the most common perforation diameters are 5 and 8 mm, with a pitch spacing of 16 or 32 mm, either aligned or staggered. They can also be made with a double diameter (different diameters on each face). Perforation can be personalised, turning an image into a pattern of perforations of different diameters.

Designs: the whole panel or just a part of it can be perforated. Special machining can be performed to integrate luminaires and other equipment.

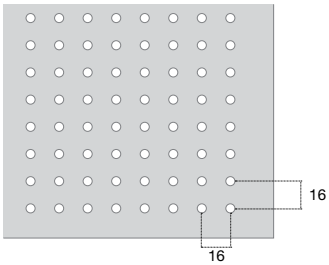


PAP015

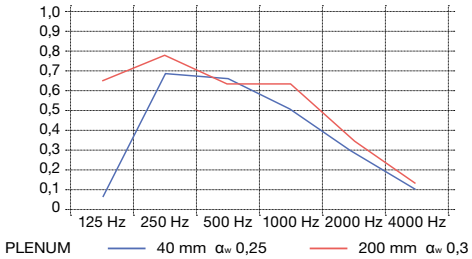
CHARACTERISTICS

Hole diameter	5 mm
Spacing	16 x 16 mm aligned
Perforated area	7 %
Thickness	12 mm / 16 mm
Class	D

DIMENSIONS



ACOUSTICS

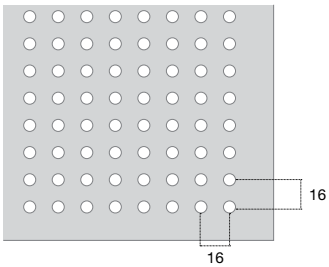


PAP018

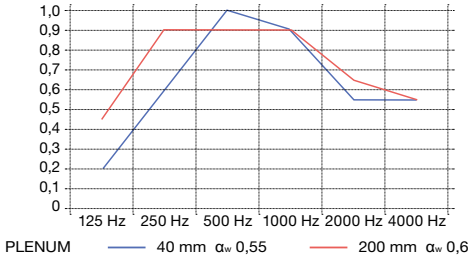
CHARACTERISTICS

Hole diameter	8 mm
Pas	16 x 16 mm aligned
Perforated area	19,6 %
Thickness	12 mm / 16 mm
Class	C

DIMENSIONS



ACOUSTICS

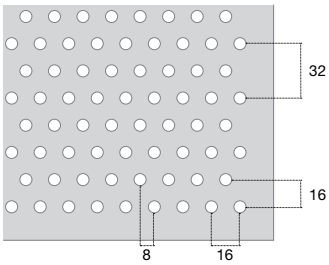


PAP028

CHARACTERISTICS

Hole diameter	8 mm
Spacing	16 x 16 mm staggered
Perforated area	19,6 %
Thickness	12 mm / 16 mm
Class	C / D

DIMENSIONS



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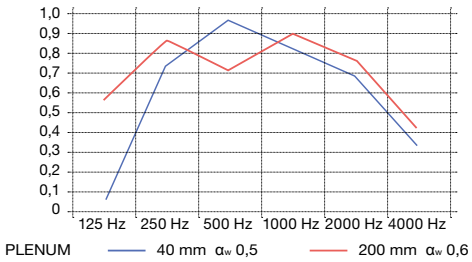
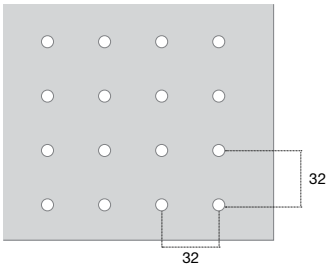


PAP038

CHARACTERISTICS

Hole diameter	8 mm
Spacing	32 x 32 mm aligned
Perforated area	4,9 %
Thickness	12 mm / 16 mm
Class	E

DIMENSIONS



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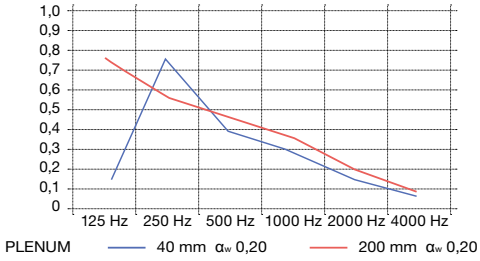
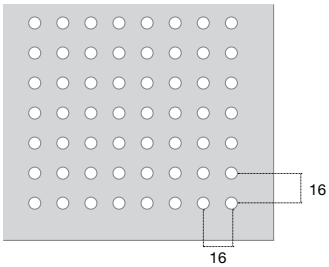


PAP110

CHARACTERISTICS

Hole diameter	10 mm
Spacing	16 x 16 mm aligned
Perforated area	30,6 %
Thickness	12 mm / 16 mm
Class	B

DIMENSIONS



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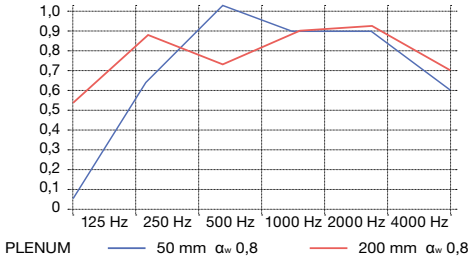
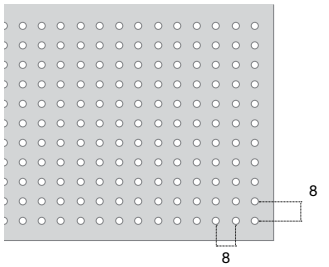


PAP003

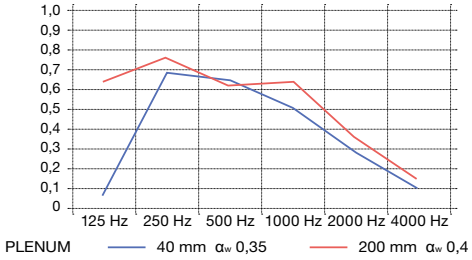
CHARACTERISTICS

Hole diameter	3 mm
Spacing	8 x 8 mm aligned
Perforated area	11 %
Thickness	12 mm / 16 mm
Class	D

DIMENSIONS



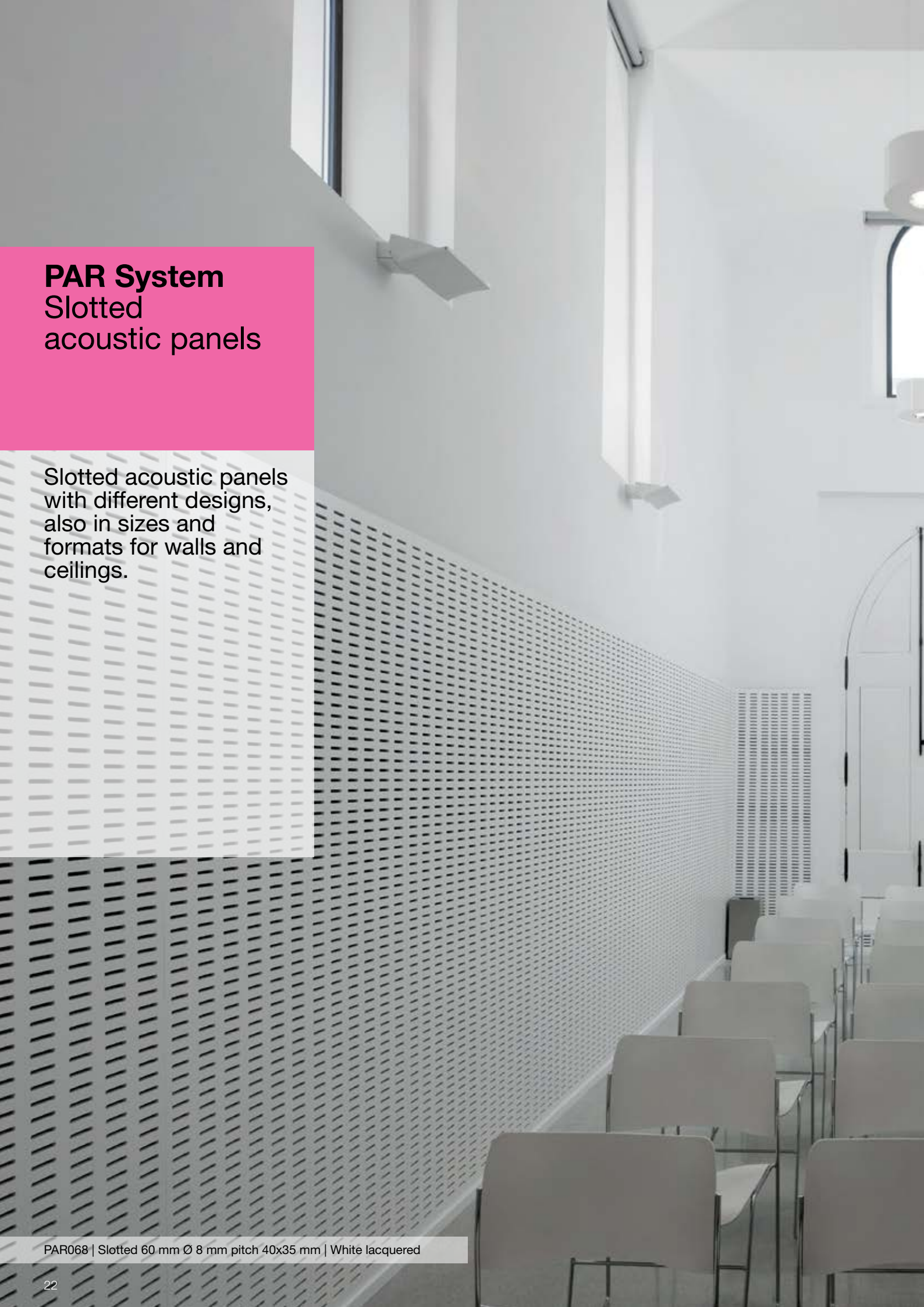
ACOUSTICS



*More models available on our website: **www.decustik.com**

PAR System
Slotted acoustic panels

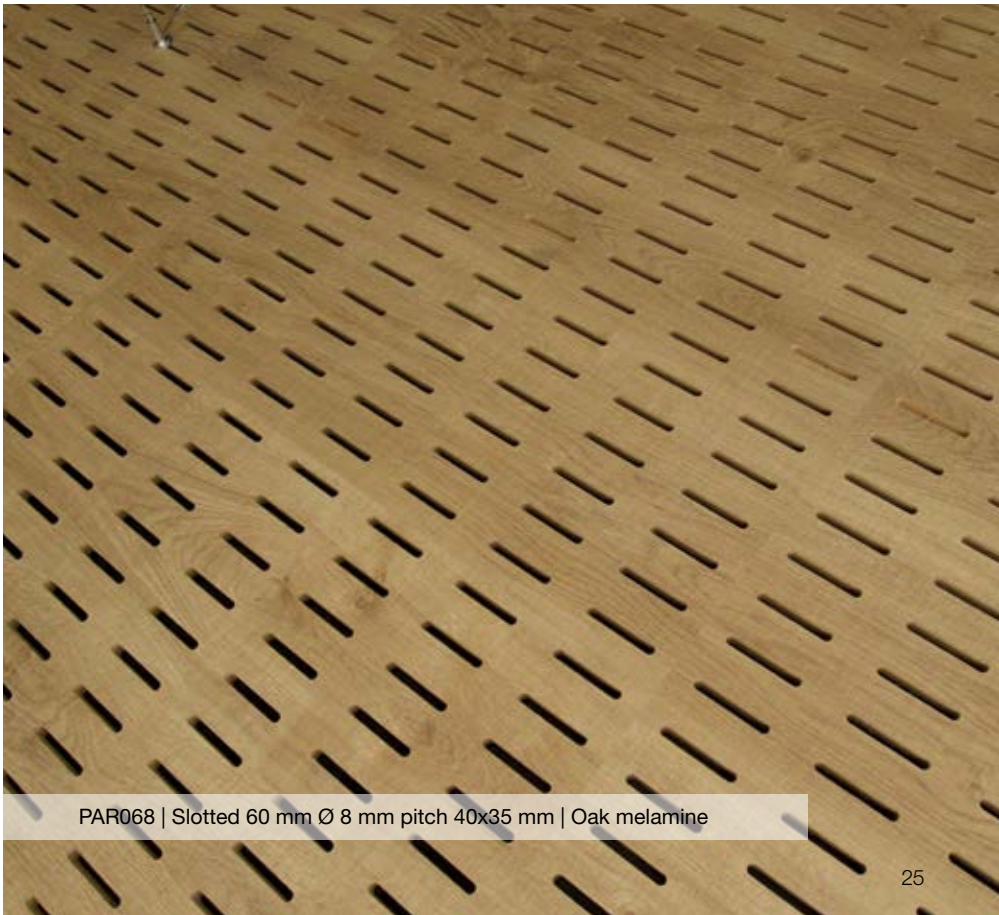
Slotted acoustic panels with different designs, also in sizes and formats for walls and ceilings.



PAR068 | Slotted 60 mm Ø 8 mm pitch 40x35 mm | White lacquered

PAR068 | Slotted 60 mm Ø 8 mm pitch 40x35 mm | Oak melamine

PAR068 | Slotted 60 mm Ø 8 mm pitch 40x35 mm | Beech melamine



PAR068 | Slotted 60 mm Ø 8 mm pitch 40x35 mm | Oak melamine

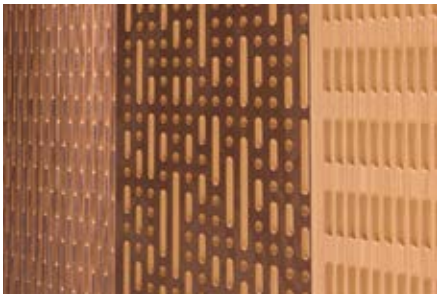
PAR System

Slotted acoustic panels with different designs, also in sizes and formats for walls and ceilings.

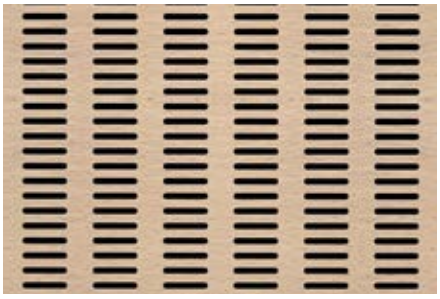
Dimensions: the standard dimensions are 2400x1200, 2400x600, 2400x300, 1200x600 and 600x600, with a thickness of 16 and 12 mm. In general, a thickness of 16 mm is used on walls for greater strength and 12 mm on ceilings to reduce the weight.

Installation systems: different mounting posibilities for both walls and ceilings. For walls, we generally use hanging profile systems attached behind the panels and with perimetral grooves and tongues to facilitate installation. For ceilings, we manufacture our panels adapted to all hanging systems existing on the market.

Materials and finishes: manufactured on MDF, our panels can be finished with a wide range of wood veneer species, RAL or NCS lacquers, laminates or melamine designs. The acoustic panels can also be produced with coloured fibreboard or plywood boards.



Perforation diameters and distances: the most commonly used perforations are 8 mm slots 60 mm in length, spaced every 20 or 40 mm.



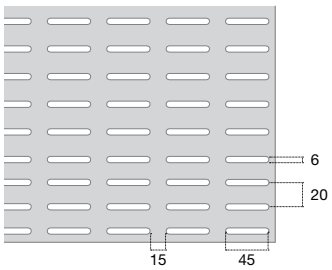
Designs: we can put slots in the whole panel or leave parts without slots, and create unperforated perimeter or central areas. Special machining can be performed to integrate luminaires and other equipment.

PAR046

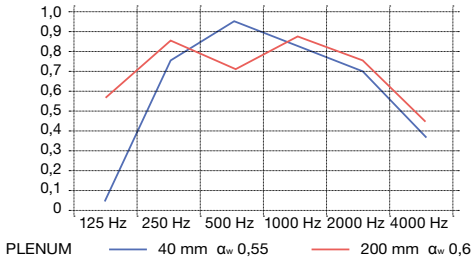
CHARACTERISTICS

Slot	45 mm x 6 diam.
Spacing	20 x 45 mm aligned
Perforated area	19,7 %
Thickness	12 mm / 16 mm
Class	C / D

DIMENSIONS



ACOUSTICS

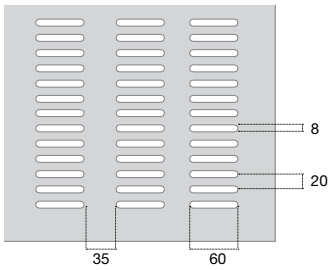


PAR058

CHARACTERISTICS

Slot	60 mm x 8 diam.
Spacing	20 x 35 mm aligned
Perforated area	21,8 %
Thickness	16 mm
Class	C

DIMENSIONS



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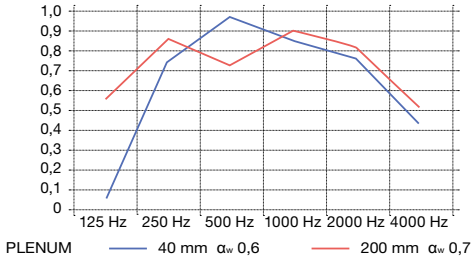
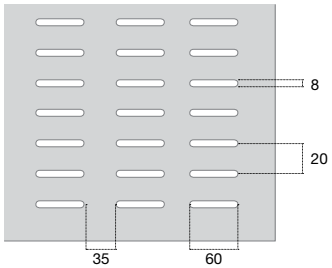


PAR068

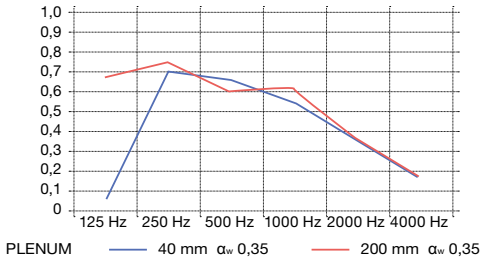
CHARACTERISTICS

Slot	60 mm x 8 diam.
Spacing	40 x 35 mm aligned
Perforated area	10,9 %
Thickness	16 mm
Class	D

DIMENSIONS



ACOUSTICS

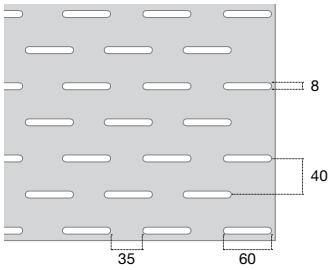


PAR078

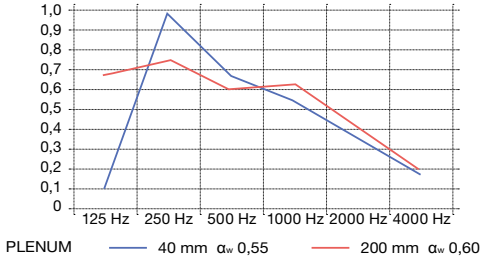
CHARACTERISTICS

Slot	60 mm x 8 diam.
Spacing	40 x 35 mm staggered
Perforated area	10,5 %
Thickness	12 mm / 16 mm
Class	D

DIMENSIONS



ACOUSTICS



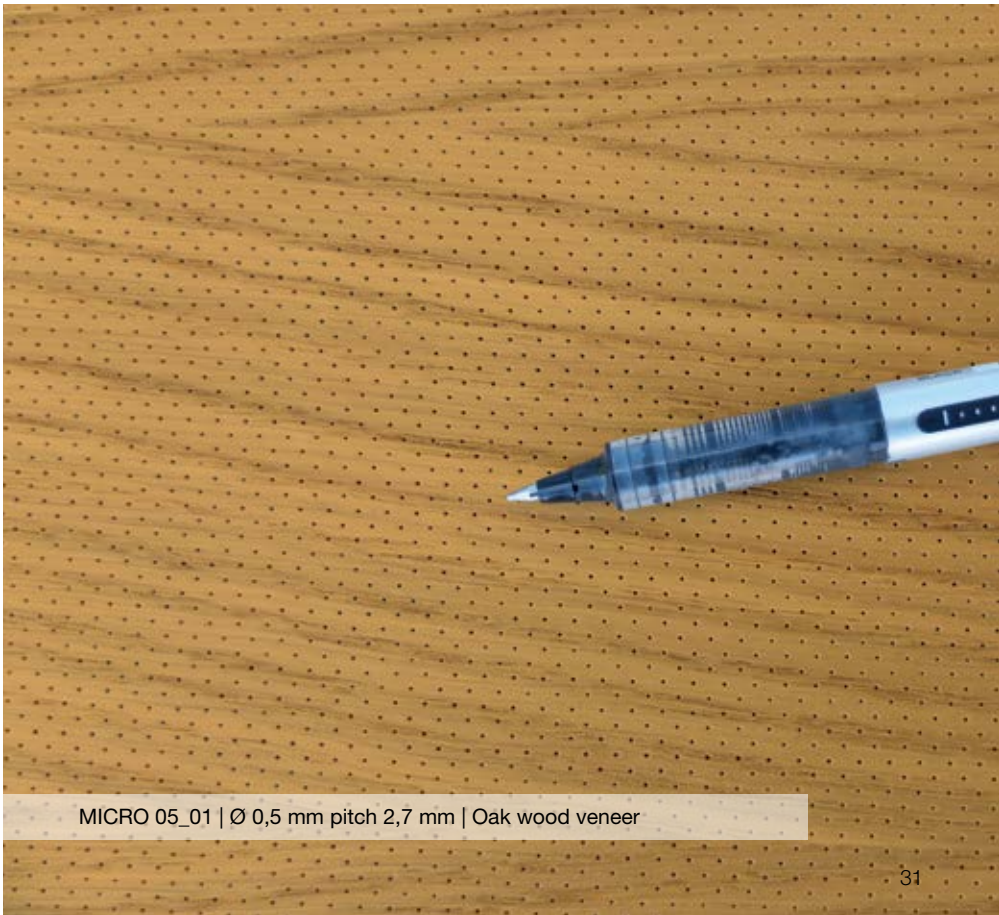
MICRO System Microperforated acoustic panels

Invisible acoustics for public spaces, auditoriums and offices. Decustik's microperforated wood panels offer a high degree of acoustic absorption and a wide range of finishes.

MICRO 05_01 | Ø 0,5 mm pitch 2,7 mm | Oak wood veneer

MICRO 05_01 | Ø 0,5 mm pitch 2,7 mm | Oak wood veneer

MICRO 05_01 | Ø 0,5 mm pitch 2,7 mm | Walnut wood veneer

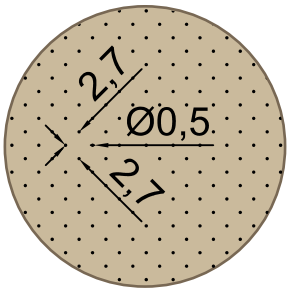


MICRO 05_01 | Ø 0,5 mm pitch 2,7 mm | Oak wood veneer

MICRO System

Microperforated acoustic panel system. Excellent acoustic absorption for public spaces, auditoriums and offices, with perforations that are almost invisible. Wide range of finishes in wood, lacquer or melamine.

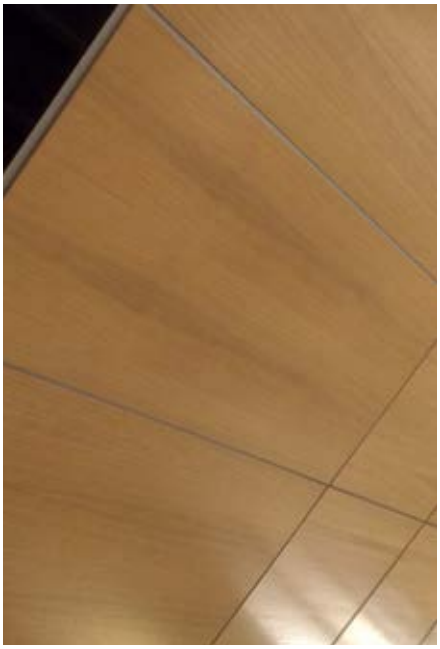
Dimensions: the standard dimensions are 2400x600, 1200x600 and 600x600, with a thickness of 16 mm. Special dimensions on request.



Installation systems: various mounting options for walls and ceilings. The panels can be nailed or glued directly on to wood battens, or using specific mounting profiles. For ceilings, we manufacture our panels adapted to all hanging systems existing on the market. In order to obtain an optimum absorption coefficient, it is necessary to leave a space of at least 30 mm between the back of the panels and the wall, filled with mineral fibre with a density between 30 and 40 kg/m^3.

Materials and finishes: manufactured on MDF, our panels can be finished with a wide range of wood veneer species, RAL or NCS lacquers, laminates or melamine designs.

Perforations: practically invisible perforations. Microperforations of 0,5 mm spaced every 2,7 mm and 137.000 perforations per square metre. We can also supply the same type of panel with or without perforations according to the acoustic needs of each space.

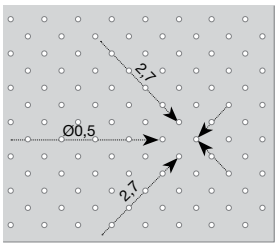


MICRO 05_01

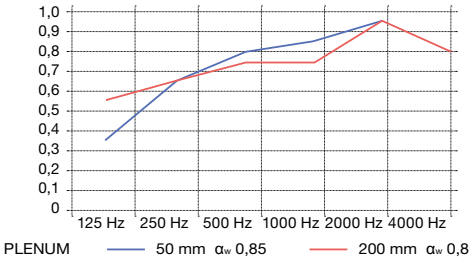
CHARACTERISTICS

Hole diameter	0,5 mm
Hole depth	0,7 mm
Spacing	2,7 x 2,7 mm staggered
Perforated area	2,7 %
Thickness	16 mm
Class	B

DIMENSIONS



ACOUSTICS

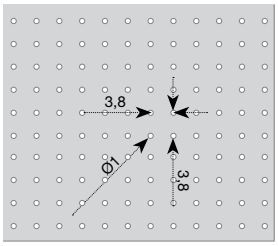


MICRO 10

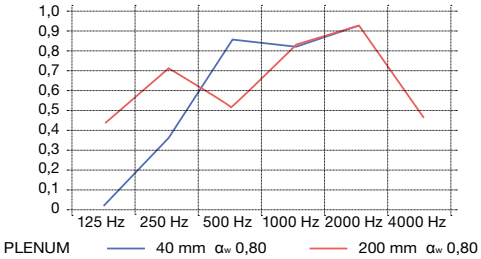
CHARACTERISTICS

Hole diameter	1 mm
Hole depth	0,7 mm
Spacing	3,8 x 3,8 mm aligned
Perforated area	5,4 %
Thickness	16 mm
Class	B

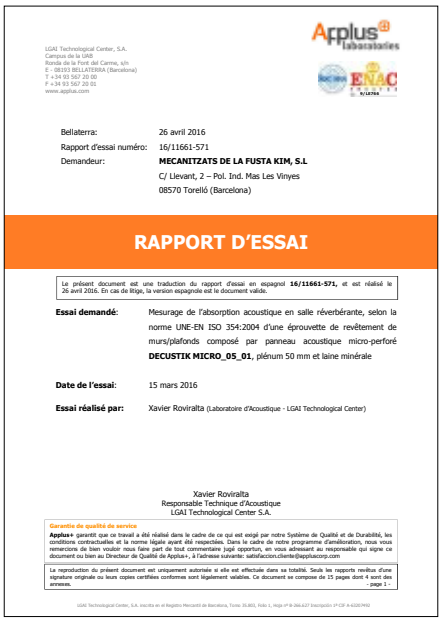
DIMENSIONS



ACOUSTICS



Acoustic absorption certificates



Applus laboratories

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Bellaterra: 26 avril 2016
Rapport d'essai numéro: 16/11661-571
Demandeur: **MECANITZATS DE LA FUSTA KIM, S.L**
C/ Llevant, 2 – Pol. Ind. Mas Les Vinyes
08570 Torelló (Barcelona)

RAPPORT D'ESSAI

Le présent document est une traduction du rapport d'essai en espagnol **16/11661-571**, et est réalisé le 26 avril 2016. En cas de litige, la version espagnole est le document valide.

Essai demandé: Mesurage de l'absorption acoustique en salle réverbérante, selon la norme UNE-EN ISO 354:2004 d'une éprouvette de revêtement de murs/plafonds composé par panneau acoustique micro-perforé **DECUSTIK MICRO_05_01**, plénum 50 mm et laine minérale

Date de l'essai: 15 mars 2016

Essai réalisé par: Xavier Roviralta (Laboratoire d'Acoustique - LGAI Technological Center)

Xavier Roviralta
Responsable Technique d'Acoustique
LGAI Technological Center S.A.

Garantie de qualité de service

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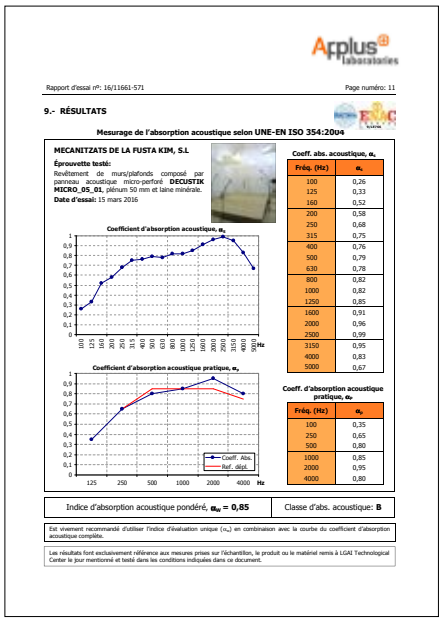
- page 1 -

LGAI Technological Center, S.A. inscrita en el Registro Mercantil de Barcelona, Tomo 35.803, Folio 1, Hoja nº B-266.627 Inscripción 1ª CIF A-62574931



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Rapport d'essai nº: 16/11661-571 Page numéro: 11

9.- RÉSULTATS

Mesurage de l'absorption acoustique selon UNE-EN ISO 354:2004

MECANITZATS DE LA FUSTA KIM, S.L

Éprouvette testé: Revêtement de murs/plafonds composé par panneau acoustique micro-perforé **DECUSTIK MICRO_05_01**, plénum 50 mm et laine minérale.

Date d'essai: 15 mars 2016

Coeff. abs. acoustique, α_s

Fréq. (Hz)	α_s
100	0,26
125	0,33
160	0,52
200	0,58
250	0,68
315	0,75
400	0,76
500	0,79
630	0,78
800	0,82
1000	0,82
1250	0,85
1600	0,91
2000	0,96
2500	0,99
3150	0,95
4000	0,83
5000	0,67

Coefficient d'absorption acoustique, α_s

Coefficient d'absorption acoustique pratique, α_p

Coeff. Abs.
Ref. dépl.

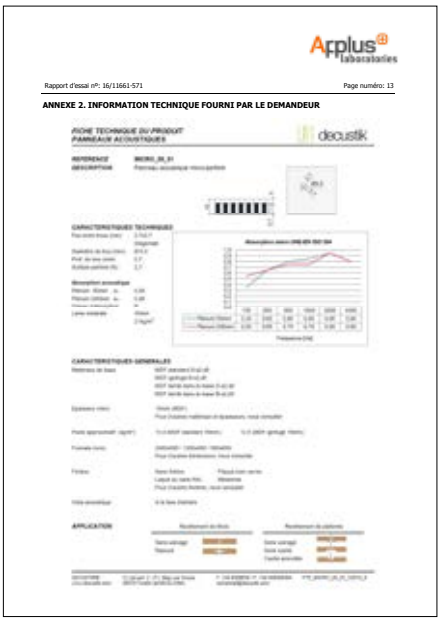
Coeff. d'absorption acoustique pratique, α_p

Fréq. (Hz)	α_p
100	0,35
250	0,65
500	0,80
1000	0,85
2000	0,95
4000	0,80

Indice d'absorption acoustique pondéré, α_w = **0,85** | Classe d'abs. acoustique: **B**

Est vivement recommandé d'utiliser l'indice d'évaluation unique (α_w) en combinaison avec la courbe du coefficient d'absorption acoustique complète.

Les résultats font exclusivement référence aux mesures prises sur l'échantillon, le produit ou le matériel remis à LGAI Technological Center le jour mentionné et testé dans les conditions indiquées dans ce document.



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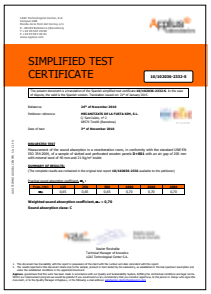
Rapport d'essai nº: 16/11661-571 Page numéro: 13

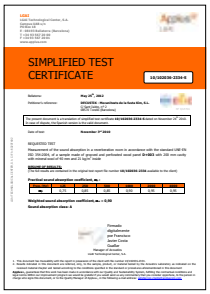
ANNEXE 2. INFORMATION TECHNIQUE FOURNI PAR LE DEMANDEUR

FICHE TECHNIQUE DU PRODUIT
PANNEAUX ACOUSTIQUES

decustik



SIMPLIFIED TEST CERTIFICATE



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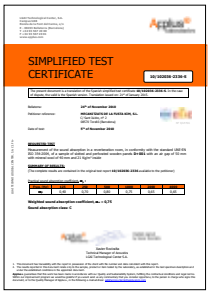

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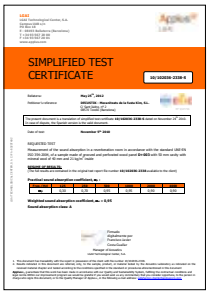

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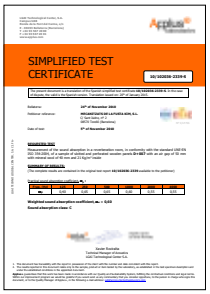

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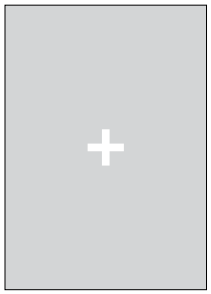


*More information on our website: **www.decustik.com**

Installing systems and finishes

Our panels can be personalised in shapes, materials and finishes, and adapted to a wide variety of hanging systems.

Bespoke acoustic islands | Cherry wood veneer | Malta Parliament

Conditions for installation

Transportation boxes must be stored in a horizontal position and opened in a dry environment. Panels must be handled with care, avoiding impacts and scratches. Before installation boxes must be opened and panels must be positioned in the space where they are to be fitted for three to seven days, to become acclimatised to the humidity and temperature of the building. These are wood products, so the dimensions of the panels may change up to 1 mm per linear metre according humidity ambient conditions. Our panels have to be installed after all other work has been completed, in enclosed spaces, and when the humidity and temperature conditions correspond to those in which the panels will be used. Once installation has been completed, no work can be carried out that notably increases the degree of humidity of the premises. Most importantly, work involving concrete and gypsum must have been completed beforehand, so that these materials are dry.

The panels must be fitted in strict accordance with the recommendations.

Recommendations for installation

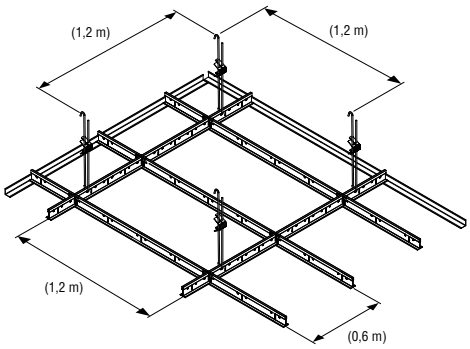
The wood veneered panels are manufactured from natural wood. Since these are natural products, neither their exact colour nor the uniformity of their appearance can be guaranteed. For the best results, we recommend to follow these steps:

1. Make the entire order so it arrives as one consignment.
2. Unpack all the panels before beginning to fit them.
3. Group the panels together in zones according to their colour and uniformity of appearance.

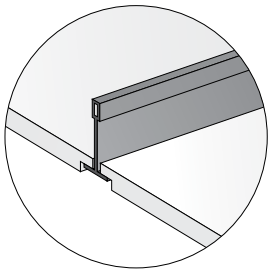
Furthermore, we would highly recommend ordering some additional panels to solve problems of unevenness of colour and possible accidents when they are fitted. If a subsequent additional order is made, it will be very difficult to obtain the same shade and texture of natural wood.

Installation systems

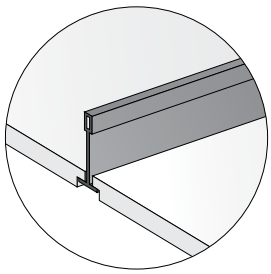
Ceiling tiles installation



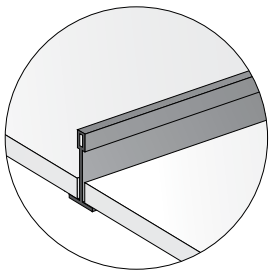
Panel with visible or
semi-concealed profile



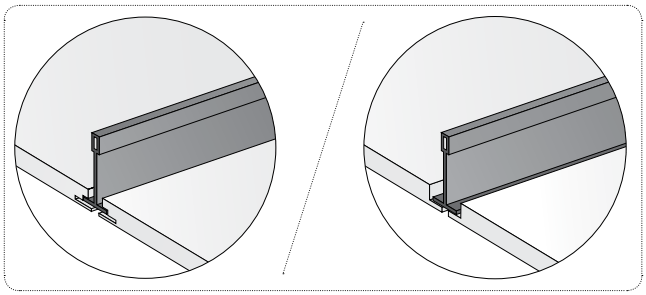
T24 Semi-concealed



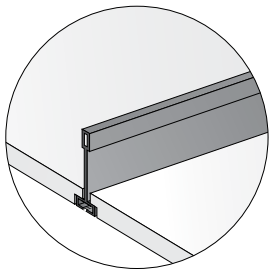
T15 Semi-concealed



T24 Visible

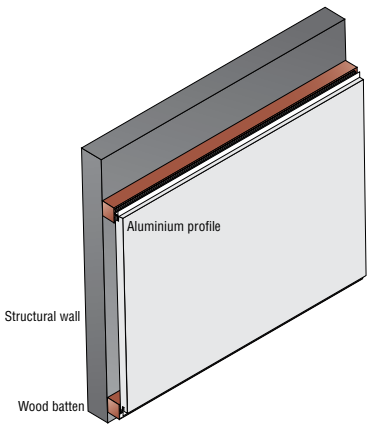


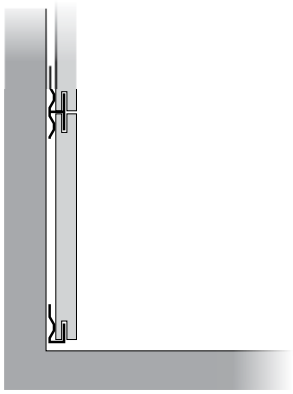
T24 V6 Removable concealed with groove of 6 mm



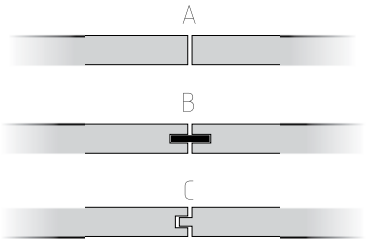
T15 Fine line

T profile for wall mounting

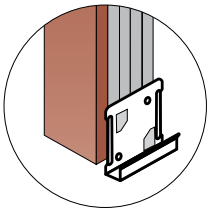




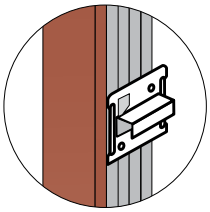
Wall installation for D+ grooved slats with Omega profile or wood batten



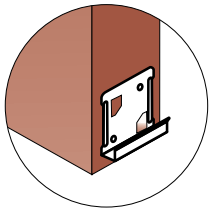
A - Straight edge
B - Loose-tongued joint
C - Tongue and groove



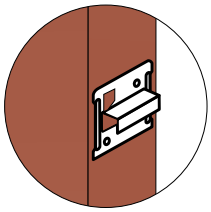
Start clip on Omega profile



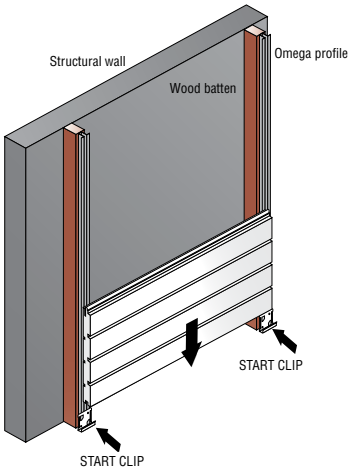
Standard clip on Omega profile



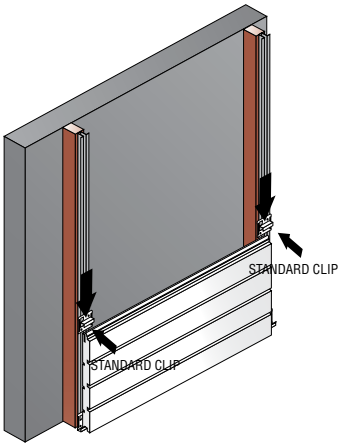
Start clip on batten



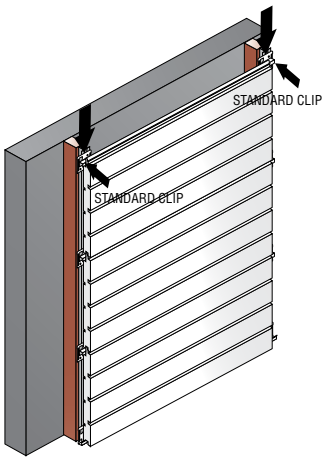
Standard clip on batten

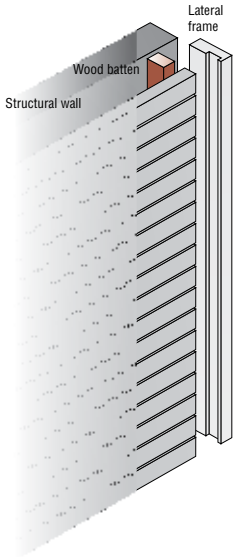


Place a wood batten every 600 mm. Screw starting clip. Leave 5 mm to avoid direct contact from floor and humidity



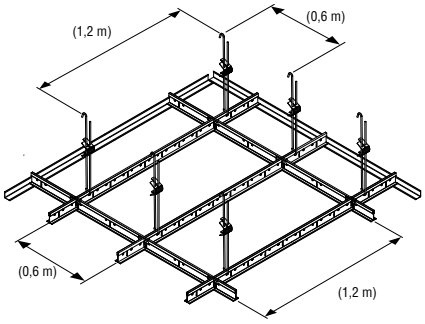
On Omega profile, one in every four clips has to be screwed



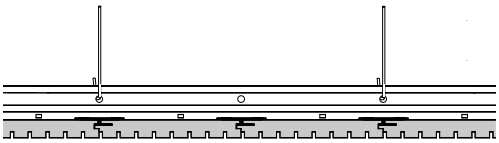


Lateral frame

Ceiling installation for D+ grooved slats with standard T24 profiles



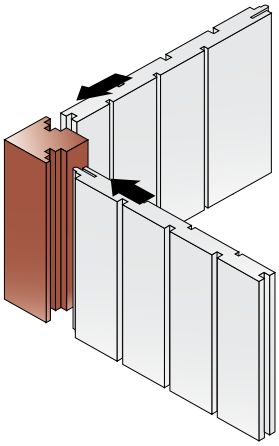
T24 profile standard grid



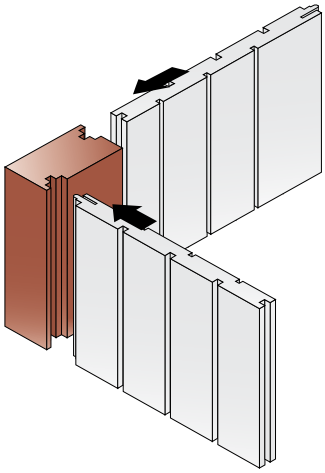
Ceiling installation for D+ with T24 profile

Corners and skirting boards

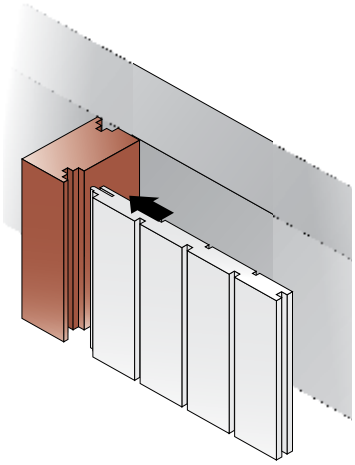
For walls with D+ grooved slats



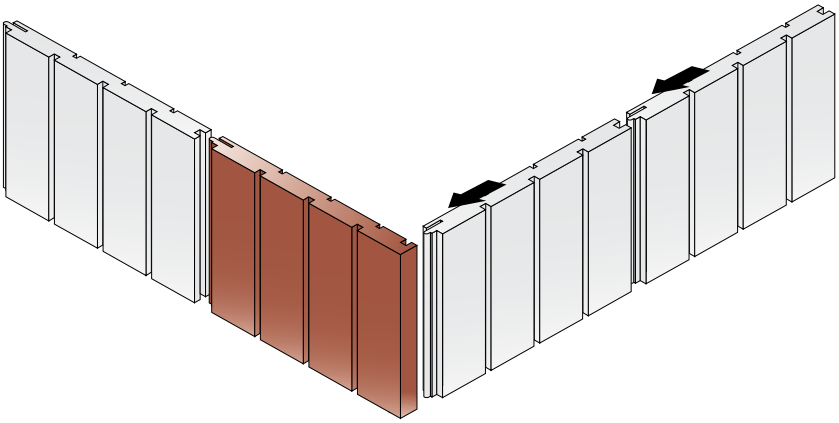
Corner piece



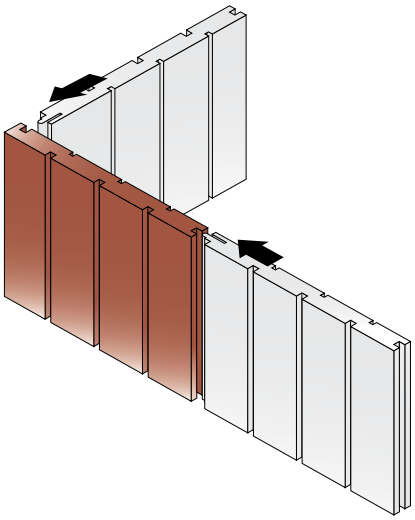
Corner piece of variable size



Lateral frame of variable size

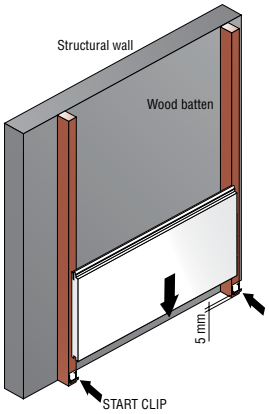


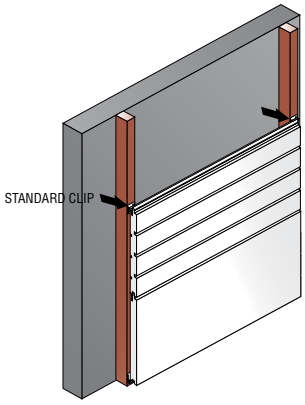
Tongueless slat with rear slot



Grooveless slat with rear slot

Skirting boards





Skirting board slat

Important notice: leave 5 mm to avoid direct contact from floor and humidity.

Materials and finishes

Our manufacturing system allows us to create acoustic panels for walls and ceilings with a wide variety of materials and finishes to best suit the requirements of each project.

Most of our panels are manufactured with interior fibreboard or MDF panels, which can be fire-resistant or waterproof. We also frequently use coloured MDF, and especially black MDF core, in order to obtain a greater contrast with surface finishes. Plywood panels are used for greater dimensional stability or design purposes.

Our panels can be finished with a wide range of wood veneer species, RAL or NCS lacquers, laminates or melamine designs. We always work with high end manufacturers that meet the highest standards of quality and safety.

MDF wood panel

Coloured wood fibre panel

Plywood panel

Wood veneer

Decorative laminates from the principal manufacturers

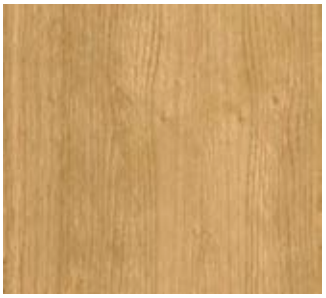
Coloured lacquers as per RAL and NCS cards

Wood veneer

MAP.R
Maple wood veneer
cathedral grain

FBL.R
White beech wood venee
cathedral grain

FBU.L
Steamed beech wood
veneer straight grain



REU.L
European oak wood
veneer straight grain

BAMBOO
Vertical caramel

CIR.R
Cherry wood veneer
cathedral grain

NAM.R
American walnut wood
veneer cathedral grain

WEP.L
Wenge wood veneer
straight grain
(reconstituted wood)

Melamine

MAPLE 012
Maple melamine

HAYA 012
Beech melamine

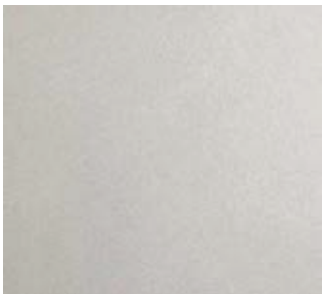
HAYA 016
Steamed beech melamine

CEREZO 018
Cherry wood melamine

ROBLE 012
Oak melamine

WENGUE 012
Wenge melamine

BLANCO 012
White melamine



ALUMINIO 012
Aluminium melamine

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